

Raptor III Piston Installation & Set Up

- Min recommended clearance .003"
- Hone the bore to desired clearance using a 400 grit stone with a light cross hatch and finish using a few strokes with a fine plateau brush or ball hone.
- For best results Burris and our ring mfg recommend that the gap on the compression (top) ring at .010" minimum and the scraper (2nd) at .012" minimum. If you wish to use other gap clearances that you are comfortable with, then use them.
- Install with the arrow facing the flywheel.

The supplied wrist pin ID is .317" +/- and may not be legal where you intend to race - check the rules.

For questions email us at info@burrisracing.com or call 714-375-3500