

GXC-420-00

GX 200 Honda/Clone Billet Rocker Arm Kit

Thoroughly clean and inspect the components. Apply a small amount of Blue Loctite to the supplied rocker studs and install the guide plate (with the chamfered holes facing up) and torque them to 120 in/lbs. Assemble the rockers and apply assembly lube to all contact surfaces and set the lash to .004" min. (any tighter will reduce the contact running clearances and prevent oil from entering!) When setting the lash it is not necessary to use Loctite on the adjuster nut or set screw. (Be sure to not over tighten the adjuster nut set screw as damage to the adjuster nut could occur.) Run the engine for a short session or warm up and re-set the lash and you'll be good to go. Note the photo below. On some engines with the short OEM valve length the rocker adjuster nut runs out of tightening range and it may be necessary to shorten the rocker stud posts to accommodate this. About .15" is the maximum removal before the stud will bottom out.

Remove .15" max for short
OEM length valves

